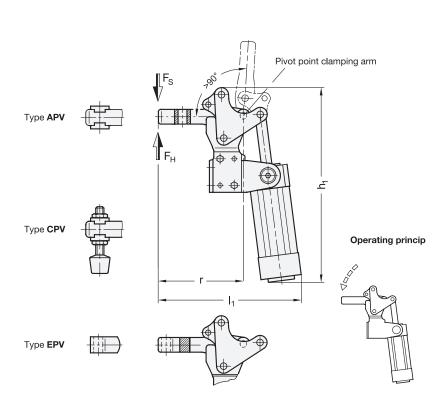
Toggle Clamps Pneumatic, Heavy Duty "Longlife"







Type

APV Clamping arm with slotted hole, with two flanged washers

CPV Clamping arm with slotted hole, with two flanged washers, GN 708.1 Spindle assembly

EPV Clamping arm with bushing

Coding

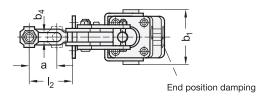
Magnetic piston

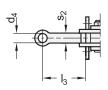


•															
Size			F_{S} in N		b₁ ≈	b ₂	b_3	b_4	d_1	d ₂	d ₃	d_4	Inside Ø	e ≈	h₁ ≈
Type APV / CPV	Type EPV	Holding capacity	Clamping force at 6 bar ≈										Connection tube		
220	-	2200	870	35	62	48	36	6,3	M 6	6,5	G 1/8	-	4	38,3	221
440	-	4400	1220	35	74	65	54	10,3	M 10	8,5	G 1/4	-	6	54,1	287
-	850	8500	2280	-	87,5	75	75	-	M 12	10,5	G 1/4	12,5	8	70,7	355

Size		h ₂	h ₃	h₄≈	h ₅	I₁ ≈	I₂ ≈	I₃ ≈	I ₄	m ₁	m ₂	m ₃	r	S ₁	S ₂	w
Type APV / CPV	Type EPV															Adjustable range
220	-	77	16,6	26	60,3	161	51	-	65	30	34	20	96	3,5	-	27
440	-	106	24	38	78	195	60	-	77	42,5	46,5	30	125	5	-	18
-	850	140	31	-	-	229	-	68	-	52	56	55	151	6	12	-







Specification

- Base Steel, phosphate-treated
- · Bearing pins / bushings Steel
- Hardened and ground · Double-action air cylinder
- wth adjustable end position damping Max. pressure 6 bar · All moving parts
- Lubricated with special grease
- Clamping screw GN 708.1, type A
 - Steel, zinc plated, blue passivated
 - Rubber thrust pad 85 Shore A
- RoHS

Accessory

• Sensor GN 3380 → Page 850

Information

Toggle clamps "Longlife" GN 962 are equipped with a reinforced body and hardened and ground bearing pins / bushings. This makes them suitable for applications in which substantial forces arise and a long service life is required.

To ensure an extended life of the mechanical parts as well as the pneumatic cylinder, the operating pressure should not exceed 6 bar. In addition, a compressed-air control unit should be mounted in the air intake line.

Toggle clamps GN 962 are equipped with a magnetic piston as standard. This makes end position detection possible in connection with sensors GN 3380.

see also...

More Information for Toggle Clamps (Pneumatic) → Page 790

How to order	1	Size				
1 5 8	2	Туре				
GN 962-440-APV-M	3	Coding				

2

S

2.3