



1 2

d <sub>1</sub>	l <sub>1</sub> - 1					l <sub>2</sub>		d <sub>2</sub>		d <sub>3</sub>	k
						MS pivot	KU pivot	MS pivot	KU pivot		
M 5	12	16	20	25	-	0,5	1	3	3	20	4
M 6	12	16	20	25	30	1	1,3	4	3,5	24	5
M 8	16	20	25	30	40	1,5	1,6	6	5	30	6

**Specification**

3 4

- Steel **ST**
  - Property class 5
  - Visible face fine turned
  - Blackened
- Stainless steel AISI 303 **NI**
  - Visible face fine turned
  - Matte shot-blasted
- Pivot
  - Brass **MS**
  - Plastic (Polyacetal POM) **KU**
- *Strength Values of Screws* → Page 2152
- *Plastic Characteristics* → Seite 2158
- *Stainless Steel Characteristics* → Page 2166
- RoHS

**Information**

Flat knurled screws GN 653.10 with pivot in brass or plastic are used in applications, where marks and damages on the workpiece are unacceptable.

The head dimensions comply with flat knurled thumb screws DIN 653.

see also...

- *Knurled Screws GN 421.10 (with Pivot)* → Page 638
- *Star Knobs GN 6336.10 (with Pivot)* → Page 548

How to order (Steel)

1	d <sub>1</sub>
2	l <sub>1</sub>
3	Material (screw)
4	Material (pivot)

**GN 653.10-M8-16-ST-MS**

How to order (Stainless steel)

1	d <sub>1</sub>
2	l <sub>1</sub>
3	Material (screw)
4	Material (pivot)

**GN 653.10-M6-25-NI-KU**