



3.1

3.2

3.3

3.4

3.5

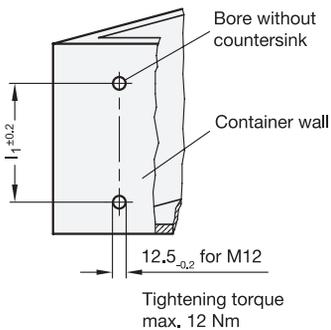
Assembly instruction

Two M12 threaded bores are required to install the oil level indicator GN 651; for very thin walls and fastening with nuts, two bores of diameter 12.5 mm are required.

For optimal sealing with O-rings, the screws should not be too tight (max. 12 Nm). Recommended roughness of the sealing surface $R_a = 3 \mu\text{m}$.

3.6

3.7



3.8

3.9

