



<b>1</b>	<b>2</b>	<b>3</b>	<b>d<sub>1</sub></b> ST / NI	<b>d<sub>2</sub></b> NV	<b>l<sub>1</sub></b>	<b>d<sub>3</sub> ≈</b>	<b>l<sub>2</sub></b>	<b>A/F</b>	Static load in F <sub>s</sub> in kN (see information)	
									ST / NI	NV
15	-	M 6	26	36	46	-	4,5	7,6	3	3,5
15	-	M 8	20	35	45	58	6,1	7,6	4	3,5
18	-	M 6	26	36	46	-	4,5	9,2	3	3,5
18	-	M 8	20	35	45	58	6,1	9,2	4	3,5
18	-	M 10	34	44	57	74	7,8	9,2	5	3,5
21	21	M 6	26	36	46	-	4,5	10	3	3,5
21	21	M 8	20	35	45	58	6,1	10	4	3,5
21	21	M 10	34	44	57	74	7,8	10	5	3,5
21	21	M 12	34	57	74	94	9,4	10	6	3,5
25	25	M 6	26	36	46	-	4,5	10,5	3	3,5
25	25	M 8	20	35	45	58	6,1	10,5	4	3,5
25	25	M 10	34	44	57	74	7,8	10,5	5	3,5
25	25	M 12	34	57	74	94	9,4	10,5	6	3,5
32	32	M 6	26	36	46	-	4,5	11	3	3,5
32	32	M 8	20	35	45	58	6,1	11	4	3,5
32	32	M 10	34	44	57	74	7,8	11	5	3,5
32	32	M 12	34	57	74	94	9,4	11	6	3,5
40	40	M 8	20	35	45	58	6,1	13	4	3,5
40	40	M 10	34	44	57	74	7,8	13	5	3,5
40	40	M 12	34	57	74	94	9,4	13	6	3,5
50	50	M 8	20	35	45	58	6,1	15,5	4	3,5
50	50	M 10	34	44	57	74	7,8	15,5	5	3,5
50	50	M 12	34	57	74	94	9,4	15,5	6	3,5
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**Specification****Material plastic / steel**

ST

- Thrust pad
  - Plastic, Polyacetal (POM)
  - Operating temperature up to 80 °C
  - Black, matt finish
- Threaded stud
  - Steel
  - Property class 5.8
  - Blackened

**Material plastic / stainless steel**

NI

- Thrust pad
  - Plastic, Polyacetal (POM)
  - Operating temperature up to 80 °C
  - Black, matt finish
- Threaded stud
  - Stainless steel AISI 303

**Material stainless steel / stainless steel**

NV

- Thrust pad
  - Stainless steel AISI 303
  - O-ring, fluorine rubber (FKM)
  - Operating temperature up to 200 °C
- Threaded stud
  - Stainless steel AISI 303

**RoHS****Technical Information**

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|---------------------------------|-----|
| Strength Values of Screws       | QVX |
| Plastic Characteristics         | QVX |
| Stainless Steel Characteristics | QVX |

Ball jointed leveling feet GN 638 are used for installing and leveling devices or for pressing and clamping.

The plastic thrust pad prevents damage to sensitive surfaces. The stainless steel versions NI and NV can also be used in more aggressive environments thanks to the materials used.

Together with the thrust pad, the ball thrust point forms a ball joint that adapts to mounting surfaces that are uneven or not perpendicular to the screw axis. It also prevents the clamping surface from rotating when the thrust pad is in contact to the clamping surface.

The ball jointed leveling feet are supplied unassembled. The ball thrust point of the threaded stud can be easily pressed into the thrust pad and removed again if needed. The ball diameter  $d_3$  is smaller than the core diameter of the thread, with the effect that the threaded stud can be screwed in on the ball side.

The indicated static load serves as a guide value; a corresponding safety factor must be additionally taken into account depending on the application.

**see also...**

Page

[GN 638 Ball Jointed Leveling Feet \(Thrust Pad NBR\)](#)

QVX

[GN 339 Leveling Feet \(Steel / Stainless Steel, Screw Fixed\)](#)

QVX

[GN 839 Leveling Feet \(Plastic, Screw Fixed\)](#)

QVX

**Accessory**
[GN 349 Mounts for Leveling Feet](#)

QVX

[GN 448 Insert Bushings \(for Tubes\)](#)

QVX

**How to order (Thrust pad plastic)****GN 638-18-M8-58-ST**

1	$d_1$
2	$d_2$
3	$l_1$
4	Material

**How to order (Thrust pad stainless steel)****GN 638-21-M8-35-NV**

1	$d_1$
2	$d_2$
3	$l_1$
4	Material