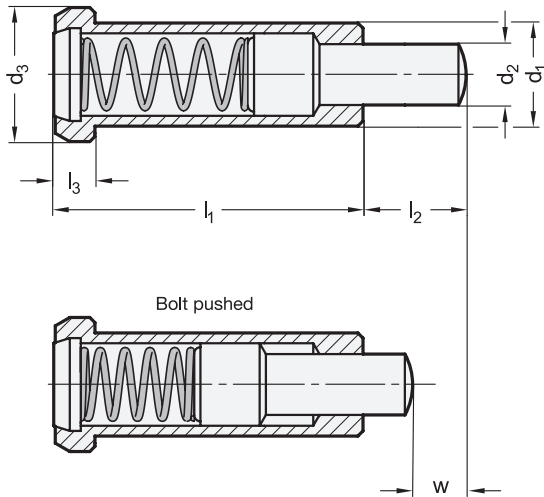




- 2 Type**
- K** Steel, standard spring load
 - KN** Stainless steel, standard spring load

d ₁ –0,05	d ₂	d ₃	l ₁	l ₂	l ₃	w Compression	Spring load in N ≈	
							Initial	End
6	2,7	8	20	6	3,2	3,5	10	22
8	3,9	10	24	8	3,2	4,5	30	88
10	5,9	13	30	10	4	5,5	42	110
12	7,9	16	36	12	5	6,5	50	130

Specification

- Type K
 - Housing
Steel, blackened
 - Bolt
Steel, blackened
Case-hardened
- Type KN
 - Housing
Stainless steel AISI 303
 - Bolt
Stainless steel AISI 303
Nitrided
- Pressure spring
Stainless steel AISI 631
- *ISO Fundamental Tolerances* → Page 2151
- *Stainless Steel Characteristics* → Page 2166
- RoHS

Information

Spring plungers GN 614.6 are primarily used in toolmaking as spring-loaded stops as well as for pressure and hold-off functions.

Tolerance d₁ H7 is recommended for the mounting hole.

How to order	1 d ₁
	2 Type