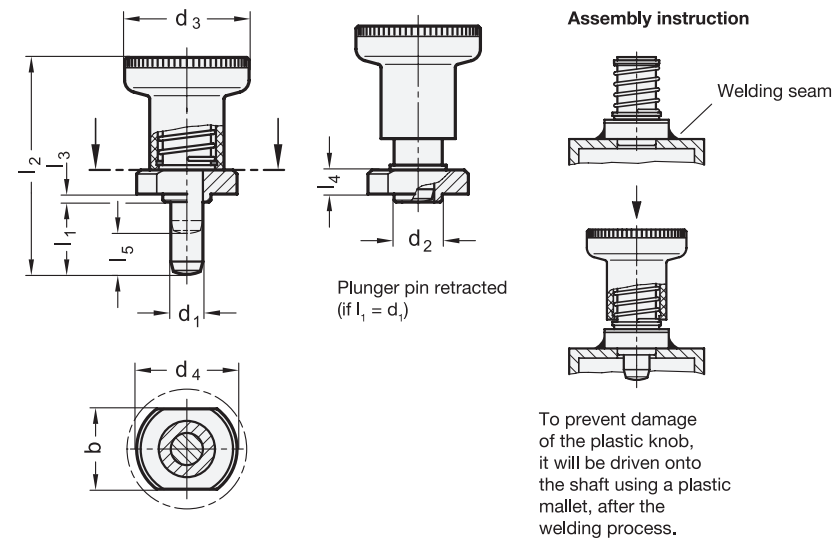




1 d_1 Pin Bore	2 l_1	b	d_2 -0.02 -0.1	d_3	d_4	l_2	l_3	l_4	l_5 Stroke	Spring load in N $\approx$		Axial load in N $\approx$
										Initial	End	
6	6	18	10	25	22	37	1,5	5,5	6	11	28	400
6	14	18	10	25	22	45	1,5	5,5	6	11	28	400
8	8	20	12	31	25	44	2	6,5	8	15	29	500
8	18	20	12	31	25	54	2	6,5	8	15	29	500

Specification

- 1

2

3
- Steel
- Blackened
- Plunger pin hardened
 - Knob
Plastic (Polyamide PA)
- Black, matte finish
- Not removable
 - Load Rating Information → Page 2132
 - Plastic Characteristics → Page 2158
 - RoHS

Information

Indexing plungers GN 607.4 are designed for welded fixing, in particular for use in steel square tubings.

The lug d_2 is intended for positioning.

The plastic knob with the in-moulded plunger pin is driven on after the welding process.

see also...

- List of Indexing Plunger Types → Page 884 ff.
- Positioning Bushings GN 412.2 / GN 412.4 → Page 954
- Positioning Bushings with Ramping Cone GN 412.3 / GN 412.5 → Page 955