



### Installation sequence

1. Install the handwheel to the spindle, create cross hole if necessary, and fasten with set screw.
2. Turn the spindle to the starting point (0-position).
3. Move position indicator „by hand“ to the 0-position before mounting it.
4. Install the position indicator into the recess of the hub and fix it with a screw.  
Do not apply unnecessarily excessive torque to avoid deformation of the housing!
5. Rotate the handwheel and ascertain that the starting point of the spindle is aligned with the 0-position of the two pointers (GN 000.8) respectively pointer and counter (GN 000.3).  
Should that not be the case the screw has to be loosened and the position indicator adjusted. Tighten the screw again.