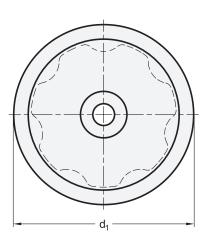
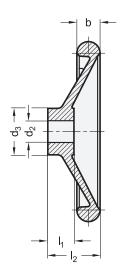
# **Disk Handwheels**

Aluminum











- B Without keyway
- K With keyway DIN 6885-1 P9

63

V	<b>V</b>									
d <sub>1</sub>	<b>d</b> <sub>2</sub> H7 Bore			b	d <sub>3</sub>	I <sub>1</sub>	l <sub>2</sub> ≈			
80	10	12	-	14	26	16	29			
100	10	12	-	15	28	17	33			
125	12	14	-	16	31	18	36			
160	14	16	-	18	36	20	40			
200	18	20	22	22	42	24	45			
250	22	24	26	26	48	28	50			
315	26	28	30	28	56	33	56			

32

## Specification

#### Aluminum

- Hub machined
- Rim

400

- turned and polished
- Radial and axial runout of the rim < 0.4

30

32

Unmachined body shot-blasted

### RoHS

Disk handwheels DIN 3670 have recessed grips at their back. As a rule they are supplied without handle, but the mounting of a handle is possible.

65

The handwheel diameter  $d_1 = 80$  and  $d_1 = 400$  are not provided in the official standard sheet.

Technical Information	Page
Keyways P9 DIN 6885-1	QVX
Cross holes GN 110	QVX
ISO Fundamental Tolerances	QVX

# Accessory

GN 184 Countersunk Washers (for Axial Fixing)

QVX

How to order	1	d <sub>1</sub>
<b>DIN</b> 3670-125-K12		Bore code
		$d_2$

