



3.1  
3.2  
3.3

### Construction and assembly instructions

By turning the latch, with the turn limited to max. 90°, the locking is positioned behind the door frame and in this position prevents the door or flap from being opened. The locking bar is both-sided bevelled to the outside.

The required installation bore in the door leaf, is usually generated by punching or laser machining in series production.

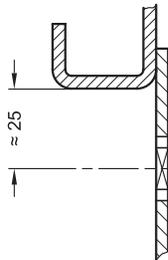
The installation bore diameter can also be created by drilling or milling as shown in the outline drawings.

For small series and steel sheets below 2 mm thickness, the sheet metal punch GN 123 are the tool of choice → Page 1267.

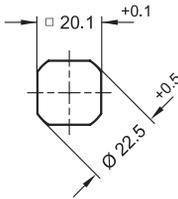
The latching mechanism is inserted into the borehole of the door with the locking first and then pressed into the snap-in sheet metal plate.

3.4  
3.5  
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3.7

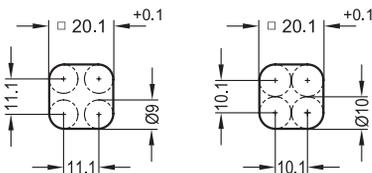
Hole distance



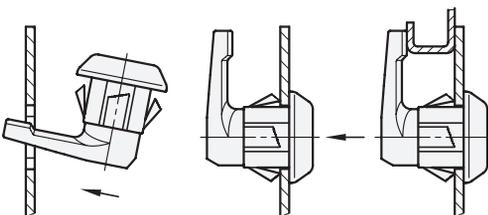
Installation hole for punching or laser machining



Installation hole for drilling or milling

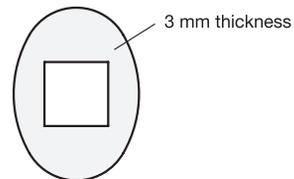


Installation



### Dismantling sheet metal plate GN 115.5-DB

A simple tool for removing the latch again can be ordered under this designation.



3.8  
3.9

How to order

**GN 115.5-DB**

