

Technical and Assembly Instructions

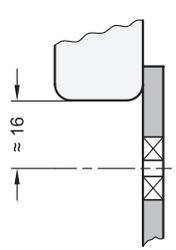
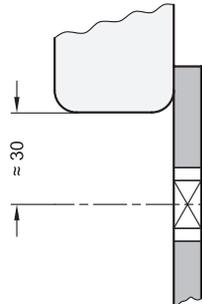
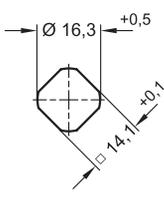
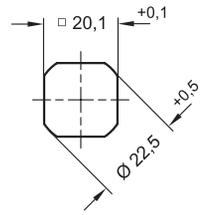
For installation, set a bore diameter in the door, cover or hatch as shown in the outline drawing opposite.

The lock housing is inserted into the installation bore from the front and secured from the back with the mounting nut. Then the latch bar is secured with the hexagon head screw.

In series production, the required installation bore in the door leaf is usually created by punching or laser cutting..

The installation bore diameter can also be created by drilling or milling as shown in the outline drawings.

The sheet metal punch GN 123 → Page 1267 is also available for small series production and sheet steel with a thickness < 2 mm.

Construction note for $d_1 = 22$	Construction note for $d_1 = 30$
Bore distance	
	
Installation bore for punching or lasering	
	
Installation bore for drilling or milling	
